

## **HATCH SOFT HANDLE ASSEMBLY R&R**

### **OBJECTIVE:**

Remove and replace a defective Hatch Soft Handle Assembly.

### **LOCATION:**

InstId: U.S. Common Hatch IVA side

Stowed: √ Maint Dbase

### **DURATION:**

10 minutes

### **PARTS:**

Hatch Soft Handle Assembly (P/N 683-13048)

### **MATERIALS:**

None

### **TOOLS REQD:**

KIT C:

3/8" 12 Pt Socket

KIT E:

Ratchet, 3/8" Drive

4" Ext

KIT G:

Trq Wrench (30 - 200 in-lbs)

### **REFERENCED PROC(S):**

None

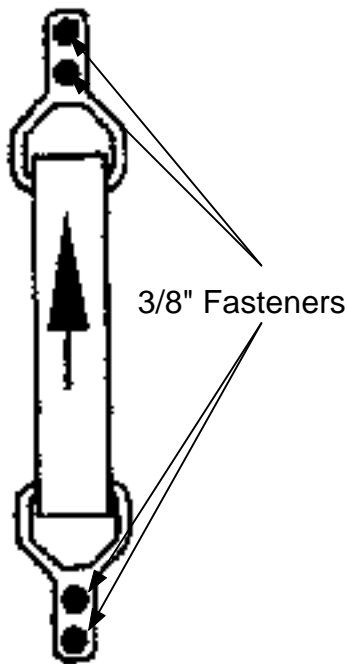


Figure 1. Hatch Soft Handle

**WARNING**

To ensure crew members have immediate ingress/egress between modules in case of emergency, hatch latches can not be engaged

REMOVE

1. Close but do not latch hatch.
2. Remove failed soft handle, fasteners (four) (Ratchet 3/8" Drive, 3/8" Socket, 4" Ext) (Label, Tmpy stow).

REPLACE

3. Install replacement soft handle assembly, fasteners (four) torque to  $90 \pm 6$  in lbs (Ratchet 3/8" Drive, 3/8" Socket, 4" Ext, Trq Wrench)

#### POST MAINTENANCE

4. Stow failed soft handle, tools.
5. Update Maint Dbase.